


ARMORY	Today	30-Sep-24	In Service	15
Off Line	MX Hold		Next Deliver	5
	Rifle Cage	10	Next To Shoot	

After 1 week+ delay, oil front 5 before delivery.

	Last 3 SN	Last Clean	Volley	Bbl Thread	MX Code
1	559	T	14-Sep	[560]	Rear Site
2	086	T	14-Sep	[557]	
3	423	M	20-Sep	[560]	
4	365w	T	20-Sep	[559]	
5	547	Mx2	21-Sep	[556]	
6	499	Kx2	21-Sep	[559]	
7	800	T	21-Sep	[556]	
8	743	G	27-Sep	[560]	(BW)
9	956	T	27-Sep	[555]	Min Thread
10	664	T3	28-Sep	[558]	
11	648	M	28-Sep	[559]	
12	047	M	31-Aug	[558]	(BW)
13	269	G	11-Sep	[556]	
14	092	T	11-Sep	[557]	
15	909	M	14-Sep	[557]	

All Thumb-Saver Modifications Complete

 Offline - Threads - BRT - Malfunction					[Thread OD]
F2L/F/C/E-Fail 2 Load/Fire/Cycle/Eject			BW - BRT Weak		
CND - Can Not Duplicate			TW - Thread Weak		
ODD		EVEN		ALL	
1, 2	2,029,559	Dec-43	3,372,086	Jan-45	Springfield
3, 4	182,423	Jan-41	1,235,365	Feb-43	except
5, 6	1,707,547	Jun-43	2,952,499	Jun-44	#4-Winch.
7, 8	3,694,800	Apr-45	602,743	Apr-42	1 in 1941
9,10	559,956	Apr-42	1,426,664	Mar-43	3 in 1942
11,12	1,828,648	Aug-43	1,669,047	Jun-43	8 in 1943
13,14	726,269	Jul-42	1,968,092	Sep-43	1 in 1944
15	1,585,909	May-43			2 in 1945

2023	758	Ave	1-Jan	Projected	Latest	28-Sep
2024	Total	Gap	5.5	Serv.	66	0 Malf
49	807	Rifles	2.2	% Can	70%	Errors

Absent to Karl, Hold Tim

rounds 436

Lev 1	38	Days	Lev 2	2.9	Mths	Lev 3	18.5
1	M	G	T	G	M	T	M
2	G	T	G	M	T	M	G
3	T	G	M	T	M	G	T
4	G	M	T	M	G	T	G
5	M	T	M	G	T	G	M
6	T	M	G	T	G	M	T3
7	M	G	T	G	M	T3	M
8	G	T	G	M	T3	M	G
9	T	G	M	T3	M	G	T
10	G	M	T3	M	G	T	M
11	M	T3	M	G	T	M	G
12	T3	M	G	T	M	G	T
13	M	G	T	M	G	T	G
14	G	T	M	G	T	G	M
15	T	M	G	T	G	M	T

48	27-Sep	270	5.6	2	107	2.2	427
49	28-Sep	271	5.5	2	109	2.2	429
50							
51							
52							
53							
54							
55							
56							
57							
58							
59							
60							
61							

EOY Stats

	Services	Ave Gap	Tot Rifles	Ave Per	Ammo Used
2023	51	6.7	124	2.4	367
			No MALF	Total	326

48	27-Sep	270	5.6	2	107	2.2	427
49	28-Sep	271	5.5	2	109	2.2	429

Manually copy 2nd to last line, drag the last line.

MATT / GARY - Rust Prevent - Lite Lube

OIL-Brush front 5 and wipe

Use Bronze Wool and 12G + 20G (50cal)
 Inside and out plus ALL THREADS and loops
 Full Length of barrel and OpRod Tube

Lite Lube (any gun grease or Mobile 1 Red)

Trigg 5 - 2 lugs-teeth-Hammer back and top
 Rec ceiling, out-Slide, Bbl belly+catch spring
 Open -Bolt belly, in-slide, lug "shelf"

Close - Threads inside BFA and Gas cylinder

Assemble-Safety on, Stock, Trigger, Handhold

Gas Cyl, BFA, Align Port, Tighten Lock

White Glove, Tight sling, Cycle Action/Safety

KARL Level 3 - Full Strip-Specs-Wood

Bolt Release and Headspace

Barrel 0.550 min, Gas port 5/16,

OpRod Piston 0.525-26,

Gas Cyl 0.53 max, Guide "Nub" 0.179-83

Brush Gas and BFA ports

Brush barrel under wood, Buttt Plate,

Clasps, Swivels and Guides

Brush-oil: bolt, trigg, clip release, sites

Tighten gun site, swivels, butt, file "burrs"

Spin Threads as needed (Tap and Die)

Linseed all wood in and out (3)

TIM-Level 2 - ALL Inside - Full lube

OIL-Brush front 5 and wipe **See Lev 1**

Strip Action - Wipe down as you strip

Left GLOVE – pull forks to release spring

Slide OpRod aft and roll it off the bolt lug

Remove action pin then remaining 4 parts

Turn over and let the bolt fall out

Rust Prevent Front 5

Oil-Brush All threads, Barrel, Op rod tube,
 Gas Cyl (Inside + loops), Main tube, BFA,
 Inside Op-rod tube and BORE

Oil Bath entire receiver in and out

ALL interior parts and steel surfaces, Wipe

Full Lube (any gun grease or Mobile 1 Red)

Keep firing pin, chamber, and bore dry

Trigger 5 – hammer forks and catch, top,

side lugs (2), drop of oil on Ham. Spring

OpRod – flat surface and catch teeth,

curved surfaces, rubs near slot, Main spring

Receiver – rear ceiling, 2 slides, 3 lug slots,

under rear barrel (belly)

Action – Guide "Nub", flat part of catch,

small arm 2+2 lugs

Spring rod – forks,Bolt – all lugs, ½ moon, belly

Re-assemble (Assemble same as Lev1

Bolt/OpRod-action 4+pin (prop up lever)

Gloves- Springs and Fork