

<b>ARMORY</b>	Today	17-May-24	15	In Service
Off Line	0	MX Hold	10	Next Delivery
0	5	In the Cage	Next to Shoot	

After 1 week+ delay, oil front 5 before delivery.

	Last 3 SN	Current	Volley	Thread	MX Codes
1	559		26-Feb	[560]	
2	086		27-Feb	[557]	
3	423		27-Feb	[560]	
4	365	Mod	27-Feb	[559]	
5	547	Mod	4-Mar	[556]	
6	499	Mod	4-Mar	[559]	
7	800	Mod	4-Mar	[556]	
8	743	K2-Mod	2-Apr	[560]	BW
9	956	M	2-Apr	[555]	TW
10	664		26-Apr	[558]	
11	648		26-Apr	[559]	
12	047	K-Mod	11-May	[558]	BW
13	269	K-Mod	11-May	[556]	
14	092	K-Mod	13-May	[557]	
15	909	G	13-May	[557]	

2023	758	Ave	1-Jan	Projected	Latest	13-May
2024	Total	Gap	6.7	Serv.	54	0 Malf
20	778	Rifles	2.3	% Can	60%	Errors 5

Lev 1	44	Days	Lev 2	3.3	Mths	Lev 3	21.5
1	T	G	M	T	G	M	2w
2	G	M	T	G	M	2w	G
3	M	T	G	M	2w	G	M
4	T	G	M	2w	G	M	T
5	G	M	2w	G	M	T	G
6	M	2w	G	M	T	G	M
7	2w	G	M	T	G	M	3
8	G	M	T	G	M	3	G
9	M	T	G	M	3	G	M
10	T	G	M	3	G	M	T
11	G	M	3	G	M	T	G
12	M	3	G	M	T	G	M
13	3	G	M	T	G	M	T
14	G	M	T	G	M	T	G
15	M	T	G	M	T	G	M

ALL absentee rifles go to Karl

Offline - Threads - BRT - Malfunction					[Thread OD]
F2L/F/C/E-Fail 2 Load/Fire/Cycle/Eject			BW - BRT Weak		
CND - Can Not Duplicate			TW - Thread Weak		
ODD		EVEN		ALL	
1, 2	2,029,559	Dec-43	3,372,086	Jan-45	Springfield
3, 4	182,423	Jan-41	1,235,365	Feb-43	except
5, 6	1,707,547	Jun-43	2,952,499	Jun-44	#4-Winch.
7, 8	3,694,800	Apr-45	602,743	Apr-42	1 in 41
9,10	559,956	Apr-42	1,426,664	Mar-43	3 in 42
11,12	1,828,648	Aug-43	1,669,047	Jun-43	8 in 43
13,14	726,269	Jul-42	1,968,092	Sep-43	1 in 44
15	1,585,909	May-43			2 in 45

14	4-Mar	63	4.5	3	38	2.7	358
15	21-Mar	80	5.3	0	38	2.5	358
16	2-Apr	92	5.8	2	40	2.5	360
17	20-Apr	110	6.5	0	40	2.4	360
18	26-Apr	116	6.4	2	42	2.3	362
19	11-May	131	6.9	2	44	2.3	364
20	13-May	133	6.7	2	46	2.3	366
21	18-May	138	6.6	3			
22	1-Jun	152	6.9				
23							
24							
25							
26							

### EOY Stats

	Services	Ave Gap	Tot Rifles	Ave Per	Ammo Used
2023	51	6.7	124	2.4	367
			No MALF	Total	326

Funeral #	Tot-Days	Gap	Shot	Tot R	Ave R	Rcd
14	4-Mar	63	4.5	3	38	2.7
15	21-Mar	80	5.3	0	38	2.5

Manually copy 2nd to last line, drag the last line.

#### **MATT / GARY - Rust Prevent** - Lite Lube

##### **OIL-Brush front 5** and wipe

Use Bronze Wool and 12G + 20G (50cal)

Inside and out plus ALL THREADS and loops

Full Length of barrel and OpRod Tube

**Lite Lube** (any gun grease or Mobile 1 Red)

Trigg 5 - 2 lugs-teeth-Hammer back and top

Rec ceiling, out-Slide, Bbl belly+catch spring

Open -Bolt belly, in-slide, lug "shelf"

Close - Threads inside BFA and Gas cylinder

**Assemble**-Safety on, Stock, Trigger, Handhold

Gas Cyl, BFA, **Align Port, Tighten Lock**

White Glove, Tight sling, Cycle Action/Safety

#### **KARL Level 3 - Full Strip-Specs-Wood**

Bolt Release and Headspace

Barrel 0.550 min, Gas port 5/16,

OpRod Piston 0.525-26,

Gas Cyl 0.53 max, Guide "Nub" 0.179-83

Brush Gas and BFA ports

Brush barrel under wood, Buttt Plate,

Clasps, Swivels and Guides

Brush-oil: bolt, trigg, clip release, sites

Tighten gun site, swivels, butt, file "burrs"

Spin Threads as needed (Tap and Die)

Linseed all wood in and out (3)

#### **TIM-Level 2 - ALL Inside** - Full lube

##### **OIL-Brush front 5** and wipe **See Lev 1**

**Strip Action** - Wipe down as you strip

Left GLOVE – pull forks to release spring

Slide OpRod aft and roll it off the bolt lug

Remove action pin then remaining 4 parts

Turn over and let the bolt fall out

##### **Rust Prevent Front 5**

Oil-Brush All threads, Barrel, Op rod tube

Gas Cyl (Inside + loops), Main tube, BFA

Oil-Brush inside Op-rod tube and BORE

**Oil Bath** entire receiver in and out

ALL interior parts and steel surfaces, Wipe

**Full Lube** (any gun grease or Mobile 1 Red)

Keep firing pin, chamber, and bore dry

Trigger 5 – hammer forks and catch, top

side lugs (2), drop of oil on Ham. Spring

OpRod – flat surface and catch teeth,

curved surfaces, rubs near slot, Main spring

Receiver – rear ceiling, 2 slides, 3 lug slots,

under rear barrel (belly)

Action – Guide "Nub", flat part of catch,

small arm 2+2 lugs

Spring rod – forks,Bolt – all lugs, ½ moon, belly

##### **Re-assemble (Assemble same as Lev1**

Bolt/OpRod-action 4+pin (prop up lever)

Gloves- Springs and Fork